

Woodruff Keyseat Cutters - H.S.S. and Cobalt

Straight Tooth



Staggered Tooth



• Strong, one-piece construction on all keyseat cutters •

Sizes 1/2" shank, rh cut			Straight Tooth High Speed Steel			Staggered Tooth High Speed Steel			Straight Tooth Cobalt			Staggered Tooth Cobalt		
Amer. Std.	Diam.	Width	Part No.	List Price	w/TiN Coating	Part No.	List Price	w/TiN Coating	Part No.	List Price	w/TiN Coating	Part No.	List Price	w/TiN Coating
202	1/4	1/16	KY200	12.65	22.60	STKY200	16.23	26.18	CKY200	17.68	27.63	CSTKY200	23.52	33.47
202-1/2	5/16	1/16	KY225	12.65	22.60	STKY225	16.23	26.18	CKY225	17.68	27.63	CSTKY225	23.52	33.47
302-1/2	5/16	3/32	KY250	12.65	22.60	STKY250	16.23	26.18	CKY250	17.68	27.63	CSTKY250	23.52	33.47
203	3/8	1/16	KY275	12.65	22.60	STKY275	16.23	26.18	CKY275	17.68	27.63	CSTKY275	23.52	33.47
303	3/8	3/32	KY300	12.65	22.60	STKY300	16.23	26.18	CKY300	17.68	27.63	CSTKY300	23.52	33.47
403	3/8	1/8	KY325	12.65	22.60	STKY325	16.23	26.18	CKY325	17.68	27.63	CSTKY325	23.52	33.47
204	1/2	1/16	KY350	12.65	22.60	STKY350	14.30	24.25	CKY350	17.68	27.63	CSTKY350	20.86	30.81
304	1/2	3/32	KY375	12.65	22.60	STKY375	14.30	24.25	CKY375	17.68	27.63	CSTKY375	20.86	30.81
305	5/8	3/32	KY400	12.65	22.60	STKY400	14.43	24.38	CKY400	17.68	27.63	CSTKY400	20.92	30.87
404	1/2	1/8	KY425	12.65	22.60	STKY425	14.30	24.25	CKY425	17.68	27.63	CSTKY425	20.86	30.81
405	5/8	1/8	KY450	12.65	22.60	STKY450	14.43	24.38	CKY450	17.68	27.63	CSTKY450	22.18	32.13
406	3/4	1/8	KY475	13.41	23.61	STKY475	16.83	27.03	CKY475	18.50	28.70	CSTKY475	24.50	34.70
505	5/8	5/32	KY500	12.65	22.60	STKY500	14.43	24.38	CKY500	18.50	28.45	CSTKY500	20.92	30.87
605	5/8	3/16	KY525	12.65	22.60	STKY525	14.43	24.38	CKY525	18.50	28.45	CSTKY525	20.92	30.87
506	3/4	5/32	KY575	13.41	23.61	STKY575	16.83	27.03	CKY575	18.50	28.70	CSTKY575	24.50	34.70
806	3/4	1/4	KY600	13.41	23.61	STKY600	16.83	27.03	CKY600	20.28	30.48	CSTKY600	24.50	34.70
507	7/8	5/32	KY625	14.61	24.81	STKY625	18.45	28.65	CKY625	20.28	30.48	CSTKY625	26.78	36.98
606	3/4	3/16	KY650	13.41	23.61	STKY650	16.83	27.03	CKY650	20.28	30.48	CSTKY650	24.50	34.70
607	7/8	3/16	KY675	14.61	24.81	STKY675	18.45	28.65	CKY675	20.28	30.48	CSTKY675	26.78	36.98
707	7/8	7/32	KY700	15.03	25.23	STKY700	18.45	28.65	CKY700	20.28	30.48	CSTKY700	26.78	36.98
608	1	3/16	KY725	16.23	26.43	STKY725	20.74	30.94	CKY725	22.23	32.43	CSTKY725	30.02	40.22
708	1	7/32	KY750	16.23	26.43	STKY750	20.74	30.94	CKY750	22.23	32.43	CSTKY750	30.02	40.22
1208	1	3/8	KY775	16.59	26.79	STKY775	21.04	31.24	CKY775	23.04	33.24	CSTKY775	30.60	40.80
609	1-1/8	3/16	KY800	17.98	28.18	STKY800	23.92	34.12	CKY800	24.99	35.19	CSTKY800	34.73	44.93
807	7/8	1/4	KY825	15.03	25.23	STKY825	18.45	28.65	CKY825	20.28	30.48	CSTKY825	26.78	36.98
808	1	1/4	KY850	16.23	26.43	STKY850	20.74	30.94	CKY850	22.23	32.43	CSTKY850	30.02	40.22
709	1-1/8	7/32	KY875	17.98	28.18	STKY875	23.92	34.12	CKY875	24.99	35.79	CSTKY875	34.73	45.53
809	1-1/8	1/4	KY900	18.51	29.31	STKY900	23.92	34.72	CKY900	24.99	35.79	CSTKY900	34.73	45.53
610	1-1/4	3/16	KY925	20.08	30.88	STKY925	24.95	35.75	CKY925	27.91	38.71	CSTKY925	36.11	46.91
710	1-1/4	7/32	KY950	20.08	30.88	STKY950	24.95	35.75	CKY950	27.91	38.71	CSTKY950	36.11	46.91
810	1-1/4	1/4	KY975	20.75	31.55	STKY975	26.21	37.01	CKY975	27.91	38.71	CSTKY975	38.13	48.93
811	1-3/8	1/4	KY1000	23.45	34.50	STKY1000	29.21	40.26	CKY1000	32.29	43.34	CSTKY1000	42.44	53.49
812	1-1/2	1/4	KY1025	24.04	35.09	STKY1025	31.26	42.31	CKY1025	33.43	44.48	CSTKY1025	45.44	56.49
1008	1	5/16	KY1050	16.59	26.49	STKY1050	21.04	30.99	CKY1050	23.04	32.94	CSTKY1050	30.60	40.05
1009	1-1/8	5/16	KY1075	19.24	30.04	STKY1075	24.65	35.45	CKY1075	26.62	37.42	CSTKY1075	35.38	46.18
1010	1-1/4	5/16	KY1080	21.58	32.38	STKY1080	27.05	37.85	CKY1080	29.86	40.66	CSTKY1080	39.10	49.90
1011	1-3/8	5/16	KY1100	23.45	34.50	STKY1100	29.21	40.26	CKY1100	32.29	43.34	CSTKY1100	42.44	53.49
1012	1-1/2	5/16	KY1125	24.89	35.94	STKY1125	31.26	42.31	CKY1125	34.41	45.46	CSTKY1125	45.44	56.49
1210	1-1/4	3/8	KY1150	21.58	32.63	STKY1150	27.05	38.10	CKY1150	29.86	40.91	CSTKY1150	39.10	50.15
1211	1-3/8	3/8	KY1175	23.75	34.80	STKY1175	29.76	40.81	CKY1175	32.29	43.34	CSTKY1175	43.00	54.05
1212	1-1/2	3/8	KY1200	25.85	36.90	STKY1200	33.06	44.11	CKY1200	34.41	45.46	CSTKY1200	47.87	58.92

For narrow width sizes, see page 25.

For carbide tipped, see page 22.