

# Woodruff Keyseat Cutters – H.S.S. and Cobalt

**Straight Tooth**



**Staggered Tooth**



• Strong, one-piece construction on all keyseat cutters •

Sizes 1/2" shank, rh cut			Straight Tooth High Speed Steel			Staggered Tooth High Speed Steel			Straight Tooth Cobalt			Staggered Tooth Cobalt		
Amer. Std.	Diam.	Width	Part No.	List Price	w/TiN Coating	Part No.	List Price	w/TiN Coating	Part No.	List Price	w/TiN Coating	Part No.	List Price	w/TiN Coating
202	1/4	1/16	KY200	14.75	26.36	STKY200	18.93	30.53	CKY200	20.63	32.23	CSTKY200	27.44	39.04
202-1/2	5/16	1/16	KY225	14.75	26.36	STKY225	18.93	30.53	CKY225	20.63	32.23	CSTKY225	27.44	39.04
302-1/2	5/16	3/32	KY250	14.75	26.36	STKY250	18.93	30.53	CKY250	20.63	32.23	CSTKY250	27.44	39.04
203	3/8	1/16	KY275	14.75	26.36	STKY275	18.93	30.53	CKY275	20.63	32.23	CSTKY275	27.44	39.04
303	3/8	3/32	KY300	14.75	26.36	STKY300	18.93	30.53	CKY300	20.63	32.23	CSTKY300	27.44	39.04
403	3/8	1/8	KY325	14.75	26.36	STKY325	18.93	30.53	CKY325	20.63	32.23	CSTKY325	27.44	39.04
204	1/2	1/16	KY350	14.75	26.36	STKY350	16.69	28.29	CKY350	20.63	32.23	CSTKY350	24.33	35.93
304	1/2	3/32	KY375	14.75	26.36	STKY375	16.69	28.29	CKY375	20.63	32.23	CSTKY375	24.33	36.01
305	5/8	3/32	KY400	14.75	26.36	STKY400	16.83	28.44	CKY400	20.63	32.23	CSTKY400	24.41	33.34
404	1/2	1/8	KY425	14.75	26.36	STKY425	16.69	28.29	CKY425	20.63	32.23	CSTKY425	24.33	35.93
405	5/8	1/8	KY450	14.75	26.36	STKY450	16.83	28.44	CKY450	20.63	32.23	CSTKY450	23.95	37.48
406	3/4	1/8	KY475	15.64	27.54	STKY475	19.63	31.53	CKY475	21.58	33.48	CSTKY475	28.58	40.48
505	5/8	5/32	KY500	14.75	26.36	STKY500	16.83	28.44	CKY500	21.58	33.19	CSTKY500	24.41	36.01
605	5/8	3/16	KY525	14.75	26.36	STKY525	16.83	28.44	CKY525	21.58	33.19	CSTKY525	24.41	36.01
506	3/4	5/32	KY575	15.64	27.54	STKY575	19.63	31.53	CKY575	21.58	35.55	CSTKY575	28.58	40.48
806	3/4	1/4	KY600	15.64	27.54	STKY600	19.63	31.53	CKY600	23.65	35.55	CSTKY600	28.58	40.48
507	7/8	5/32	KY625	17.04	28.93	STKY625	21.52	33.42	CKY625	23.65	35.55	CSTKY625	31.32	43.14
606	3/4	3/16	KY650	15.64	27.54	STKY650	19.63	31.53	CKY650	23.65	35.55	CSTKY650	28.58	40.48
607	7/8	3/16	KY675	17.04	28.93	STKY675	21.52	33.42	CKY675	23.65	35.55	CSTKY675	31.32	43.14
707	7/8	7/32	KY700	17.53	29.43	STKY700	21.52	33.42	CKY700	23.65	35.55	CSTKY700	31.32	43.14
608	1	3/16	KY725	18.93	30.82	STKY725	24.19	36.09	CKY725	25.93	37.82	CSTKY725	35.01	46.92
708	1	7/32	KY750	18.93	30.82	STKY750	24.19	36.09	CKY750	25.93	37.82	CSTKY750	35.01	46.92
1208	1	3/8	KY775	18.93	31.24	STKY775	24.54	36.44	CKY775	26.88	38.77	CSTKY775	35.69	47.58
609	1-1/8	3/16	KY800	20.97	32.86	STKY800	27.90	39.80	CKY800	29.16	41.05	CSTKY800	40.51	52.40
807	7/8	1/4	KY825	17.53	29.43	STKY825	21.52	33.42	CKY825	23.65	35.55	CSTKY825	31.32	43.14
808	1	1/4	KY850	18.93	30.82	STKY850	24.19	36.09	CKY850	25.93	37.82	CSTKY850	35.01	46.92
709	1-1/8	7/32	KY875	20.97	33.57	STKY875	27.90	39.80	CKY875	29.16	41.74	CSTKY875	40.51	53.10
809	1-1/8	1/4	KY900	21.59	34.18	STKY900	27.90	39.80	CKY900	29.16	41.74	CSTKY900	40.51	53.10
610	1-1/4	3/16	KY925	23.41	36.02	STKY925	29.11	41.70	CKY925	32.56	45.15	CSTKY925	42.12	54.71
710	1-1/4	7/32	KY950	23.41	36.02	STKY950	26.33	41.70	CKY950	32.56	45.15	CSTKY950	42.12	54.71
810	1-1/4	1/4	KY975	24.19	36.80	STKY975	30.57	43.17	CKY975	32.56	45.15	CSTKY975	44.47	57.07
811	1-3/8	1/4	KY1000	27.35	40.24	STKY1000	34.07	46.96	CKY1000	37.66	50.55	CSTKY1000	49.51	62.39
812	1-1/2	1/4	KY1025	28.05	40.93	STKY1025	36.46	49.35	CKY1025	39.00	51.88	CSTKY1025	53.01	65.89
1008	1	5/16	KY1050	19.35	30.90	STKY1050	24.54	36.15	CKY1050	26.88	38.43	CSTKY1050	35.69	46.71
1009	1-1/8	5/16	KY1075	22.43	35.04	STKY1075	28.75	41.35	CKY1075	31.05	43.64	CSTKY1075	41.28	53.86
1010	1-1/4	5/16	KY1080	25.17	37.77	STKY1080	31.55	44.15	CKY1080	34.83	47.42	CSTKY1080	45.62	58.20
1011	1-3/8	5/16	KY1100	27.35	40.24	STKY1100	34.07	46.96	CKY1100	37.66	50.55	CSTKY1100	49.51	62.39
1012	1-1/2	5/16	KY1125	29.03	41.93	STKY1125	36.46	49.35	CKY1125	40.13	53.03	CSTKY1125	53.01	65.89
1210	1-1/4	3/8	KY1150	25.17	38.06	STKY1150	31.55	44.44	CKY1150	34.83	47.71	CSTKY1150	45.62	58.49
1211	1-3/8	3/8	KY1175	27.70	40.59	STKY1175	34.71	47.60	CKY1175	37.66	50.55	CSTKY1175	50.17	63.04
1212	1-1/2	3/8	KY1200	30.15	43.04	STKY1200	38.57	51.45	CKY1200	40.13	53.03	CSTKY1200	55.84	68.72

For narrow width sizes, see page 25.

For carbide tipped, see page 24.