

# Side Milling Cutters

**CORNER RADIUS-ALTERED WIDTH  
ALL TOOLS IN THIS CATALOG  
CAN BE ALTERED AND SHIPPED  
IN LESS THAN 48 HOURS**

## Staggered Tooth

Please specify the number of teeth desired when ordering these cutters. All Staggered Tooth Cutters with the same amount of teeth can be interlocked by grinding hubs.



For cobalt see page 12. Full Radius see page 21.

Catalog No.	Cutter Diam.	Width	Hole Size	No. of Teeth	List Price	w/TiN
STM25250	2-1/2	1/4	7/8	16	53.15	65.69
STM25312	2-1/2	5/16	7/8	16	53.15	69.62
STM25375	2-1/2	3/8	7/8	16	60.59	77.04
STM25500	2-1/2	1/2	7/8	16	63.53	84.24
STM3187	3	3/16	1	18	51.33	63.87
STM3187-1	3	3/16	1-1/4	18	51.33	63.87
STM3218	3	7/32	1	18	59.59	72.14
STM3218-1	3	7/32	1-1/4	18	59.59	72.14
STM3250	3	1/4	1	18	54.97	67.51
STM3250-1	3	1/4	1-1/4	18	59.59	72.14
STM3281	3	9/32	1	18	71.38	87.85
STM3281-1	3	9/32	1-1/4	18	71.38	87.85
STM3312	3	5/16	1	18	61.00	77.46
STM3312-1	3	5/16	1-1/4	18	71.38	87.85
STM3343	3	11/32	1	18	71.38	87.85
STM3343-1	3	11/32	1-1/4	18	71.38	87.85
STM3375	3	3/8	1	18	62.40	78.86
STM3375-1	3	3/8	1-1/4	18	74.33	90.78
STM3406	3	13/32	1	18	78.81	99.52
STM3406-1	3	13/32	1-1/4	18	78.81	99.52
STM3437	3	7/16	1	18	77.27	97.99
STM3437-1	3	7/16	1-1/4	18	77.27	97.99
STM3500	3	1/2	1	18	78.81	99.52
STM3500-1	3	1/2	1-1/4	18	68.44	89.15
STM3562	3	9/16	1	18	83.29	112.30
STM3562-1	3	9/16	1-1/4	18	83.29	112.30
STM3625	3	5/8	1	18	92.12	121.13
STM3625-1	3	5/8	1-1/4	18	77.27	106.27
STM3687	3	11/16	1	18	95.08	124.08
STM3687-1	3	11/16	1-1/4	18	95.08	124.08
STM3750	3	3/4	1	18	98.16	127.16
STM3750-1	3	3/4	1-1/4	18	86.24	115.24
STM3812	3	13/16	1	18	101.11	138.59
STM3812-1	3	13/16	1-1/4	18	101.11	138.59
STM3875	3	7/8	1	18	104.05	141.54
STM3875-1	3	7/8	1-1/4	18	104.05	141.54

Catalog No.	Cutter Diam.	Width	Hole Size	No. of Teeth	List Price	w/TiN
STM3937	3	15/16	1	18	111.49	148.98
STM3937-1	3	15/16	1-1/4	18	111.49	148.98
STM3100	3	1	1	18	109.93	147.43
STM3100-1	3	1	1-1/4	18	109.93	147.43
STM31250	3	1-1/4	1	18	145.84	191.74
STM31250-1	3	1-1/4	1-1/4	18	145.84	191.74
STM35218	3-1/2	7/32	1	18	95.08	109.20
STM35218-1	3-1/2	7/32	1-1/4	18	95.08	109.20
STM35250	3-1/2	1/4	1	18	98.16	112.29
STM35250-1	3-1/2	1/4	1-1/4	18	98.16	112.29
STM35281	3-1/2	9/32	1	18	102.51	121.51
STM35281-1	3-1/2	9/32	1-1/4	18	102.51	121.51
STM35312	3-1/2	5/16	1	18	104.05	123.06
STM35312-1	3-1/2	5/16	1-1/4	18	104.05	123.06
STM35343	3-1/2	11/32	1	18	105.59	124.59
STM35343-1	3-1/2	11/32	1-1/4	18	105.59	124.59
STM35375	3-1/2	3/8	1	18	96.21	115.20
STM35375-1	3-1/2	3/8	1-1/4	18	96.21	115.20
STM35406	3-1/2	13/32	1	18	108.53	131.93
STM35406-1	3-1/2	13/32	1-1/4	18	108.53	131.93
STM35437	3-1/2	7/16	1	18	102.22	125.63
STM35437-1	3-1/2	7/16	1-1/4	18	102.22	125.63
STM35500	3-1/2	1/2	1	18	101.11	124.50
STM35500-1	3-1/2	1/2	1-1/4	18	117.37	140.78
STM35562	3-1/2	9/16	1	18	113.03	144.81
STM35562-1	3-1/2	9/16	1-1/4	18	118.92	150.69
STM35625	3-1/2	5/8	1	18	124.80	156.60
STM35625-1	3-1/2	5/8	1-1/4	18	124.80	156.60
STM35687	3-1/2	11/16	1	18	118.92	150.69
STM35687-1	3-1/2	11/16	1-1/4	18	127.88	159.68
STM35750	3-1/2	3/4	1	18	121.86	153.64
STM35750-1	3-1/2	3/4	1-1/4	18	130.84	162.62
STM35812	3-1/2	13/16	1	18	133.78	174.57
STM35812-1	3-1/2	13/16	1-1/4	18	133.78	174.57

# Side Milling Cutters

## Staggered Tooth (continued)

Catalog No.	Cutter Diam.	Width	Hole Size	No. of Teeth	List Price	w/TiN
STM35875	3-1/2	7/8	1	18	139.68	180.46
STM35875-1	3-1/2	7/8	1-1/4	18	139.68	180.46
STM35937	3-1/2	15/16	1	18	154.53	195.32
STM35937-1	3-1/2	15/16	1-1/4	18	154.53	195.32
STM35100	3-1/2	1	1	18	163.51	204.30
STM35100-1	3-1/2	1	1-1/4	18	163.51	204.30
STM4187	4	3/16	1	18	84.14	98.27
STM4187-1	4	3/16	1-1/4	18	84.14	98.27
STM4218	4	7/32	1	18	95.35	109.49
STM4218-1	4	7/32	1-1/4	18	95.35	109.49
STM4250	4	1/4	1	18	95.08	109.20
STM4250-1	4	1/4	1-1/4	18	83.29	97.42
STM4281	4	9/32	1	18	98.16	117.16
STM4281-1	4	9/32	1-1/4	18	98.16	117.16
STM4312	4	5/16	1	18	99.57	118.56
STM4312-1	4	5/16	1-1/4	18	83.29	102.30
STM4343	4	11/32	1	18	107.00	125.99
STM4343-1	4	11/32	1-1/4	18	107.00	125.99
STM4375	4	3/8	1	18	104.05	123.06
STM4375-1	4	3/8	1-1/4	18	83.29	102.30
STM4406	4	13/32	1	18	109.93	133.34
STM4406-1	4	13/32	1-1/4	18	109.93	133.34
STM4437	4	7/16	1	18	111.06	134.46
STM4437-1	4	7/16	1-1/4	18	89.20	112.58
STM4500	4	1/2	1	18	113.03	136.43
STM4500-1	4	1/2	1-1/4	18	95.08	118.49
STM4531	4	17/32	1	18	121.86	164.04
STM4562	4	9/16	1	18	121.86	164.04
STM4562-1	4	9/16	1-1/4	18	121.86	164.04
STM4625	4	5/8	1	18	126.35	158.13
STM4625-1	4	5/8	1-1/4	18	109.93	141.73
STM4687	4	11/16	1	18	135.32	167.11
STM4687-1	4	11/16	1-1/4	18	135.32	167.11
STM4750	4	3/4	1	18	139.68	171.45
STM4750-1	4	3/4	1-1/4	18	115.97	147.75
STM4812	4	13/16	1	18	145.69	186.49
STM4812-1	4	13/16	1-1/4	18	145.69	186.49
STM4875	4	7/8	1	18	145.69	186.49
STM4875-1	4	7/8	1-1/4	18	121.86	162.66
STM4937	4	15/16	1	18	163.51	204.30
STM4937-1	4	15/16	1-1/4	18	163.51	204.30
STM4100	4	1	1	18	170.93	211.73
STM4100-1	4	1	1-1/4	18	170.93	211.73
STM41125-1	4	1-1/8	1-1/4	18	185.80	235.21
STM41187-1	4	1-3/16	1-1/4	18	188.75	238.17
STM41250-1	4	1-1/4	1-1/4	18	190.29	239.71
STM41375-1	4	1-3/8	1-1/4	18	211.04	269.13
STM41500-1	4	1-1/2	1-1/4	18	217.08	275.14
STM45218-18T	4-1/2	7/32	1	18	113.03	127.15
STM45218-24T	4-1/2	7/32	1	24	113.03	127.15
STM45218-1-18T	4-1/2	7/32	1-1/4	18	113.03	127.15
STM45218-1-24T	4-1/2	7/32	1-1/4	24	113.03	127.15
STM45250-18T	4-1/2	1/4	1	18	113.03	127.15
STM45250-24T	4-1/2	1/4	1	24	113.03	127.15
STM45250-1-18T	4-1/2	1/4	1-1/4	18	113.03	127.15
STM45250-1-24T	4-1/2	1/4	1-1/4	24	113.03	127.15

Catalog No.	Cutter Diam.	Width	Hole Size	No. of Teeth	List Price	w/TiN
STM45312-18T	4-1/2	5/16	1	18	118.92	137.92
STM45312-24T	4-1/2	5/16	1	24	118.92	137.92
STM45312-1-18T	4-1/2	5/16	1-1/4	18	118.92	137.92
STM45312-1-24T	4-1/2	5/16	1-1/4	24	118.92	137.92
STM45375-18T	4-1/2	3/8	1	18	127.88	146.90
STM45375-24T	4-1/2	3/8	1	24	127.88	146.90
STM45375-1-18T	4-1/2	3/8	1-1/4	18	127.88	146.90
STM45375-1-24T	4-1/2	3/8	1-1/4	24	127.88	146.90
STM45500-18T	4-1/2	1/2	1	18	141.21	164.61
STM45500-24T	4-1/2	1/2	1	24	141.21	164.61
STM45500-1-18T	4-1/2	1/2	1-1/4	18	141.21	164.61
STM45500-1-24T	4-1/2	1/2	1-1/4	24	141.21	164.61
STM45625-18T	4-1/2	5/8	1	18	163.51	195.30
STM45625-24T	4-1/2	5/8	1	24	163.51	195.30
STM45625-1-18T	4-1/2	5/8	1-1/4	18	163.51	195.30
STM45625-1-24T	4-1/2	5/8	1-1/4	24	163.51	195.30
STM45750-18T	4-1/2	3/4	1	18	170.93	202.73
STM45750-24T	4-1/2	3/4	1	24	170.93	202.73
STM45750-1-18T	4-1/2	3/4	1-1/4	18	170.93	202.73
STM45750-1-24T	4-1/2	3/4	1-1/4	24	170.93	202.73
STM45875-18T	4-1/2	7/8	1	18	208.89	248.90
STM45875-24T	4-1/2	7/8	1	24	208.89	248.90
STM45875-1-18T	4-1/2	7/8	1-1/4	18	208.89	248.90
STM45875-1-24T	4-1/2	7/8	1-1/4	24	208.89	248.90
STM45100-18T	4-1/2	1	1	18	234.89	275.67
STM45100-24T	4-1/2	1	1	24	234.89	275.67
STM45100-1-18T	4-1/2	1	1-1/4	18	234.89	275.67
STM45100-1-24T	4-1/2	1	1-1/4	24	234.89	275.67
STM451250-18T	4-1/2	1-1/4	1	18	267.56	316.97
STM451250-24T	4-1/2	1-1/4	1	24	267.56	316.97
STM451250-1-18T	4-1/2	1-1/4	1-1/4	18	267.56	316.97
STM451250-1-24T	4-1/2	1-1/4	1-1/4	24	267.56	316.97
STM5218	5	7/32	1	24	139.68	164.85
STM5218-1	5	7/32	1-1/4	24	139.68	164.85
STM5250	5	1/4	1	24	130.84	156.03
STM5250-1	5	1/4	1-1/4	24	130.84	156.03
STM5281	5	9/32	1	24	145.69	176.45
STM5281-1	5	9/32	1-1/4	24	145.69	176.45
STM5312	5	5/16	1	24	139.68	170.42
STM5312-1	5	5/16	1-1/4	24	139.68	170.42
STM5343	5	11/32	1	24	154.53	185.28
STM5343-1	5	11/32	1-1/4	24	154.53	185.28
STM5375	5	3/8	1	24	151.60	182.34
STM5375-1	5	3/8	1-1/4	24	151.60	182.34

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IN LESS THAN 48 HOURS**

# Side Milling Cutters

## Staggered Tooth (continued)

Catalog No.	Cutter Diam.	Width	Hole Size	No. of Teeth	List Price	w/TiN
STM5406	5	13/32	1	24	166.45	202.61
STM5406-1	5	13/32	1-1/4	24	166.45	202.61
STM5437	5	7/16	1	24	163.51	199.96
STM5437-1	5	7/16	1-1/4	24	163.51	199.96
STM5468	5	15/32	1	24	170.93	207.09
STM5468-1	5	15/32	1-1/4	24	170.93	207.09
STM5500	5	1/2	1	24	170.93	207.09
STM5500-1	5	1/2	1-1/4	24	128.87	165.02
STM5531-1	5	17/32	1-1/4	24	178.37	225.62
STM5562	5	9/16	1	24	182.30	229.54
STM5562-1	5	9/16	1-1/4	24	170.93	218.19
STM5593-1	5	19/32	1-1/4	24	178.37	225.62
STM5625	5	5/8	1	24	154.53	201.79
STM5625-1	5	5/8	1-1/4	24	145.69	192.95
STM5687	5	11/16	1	24	190.29	237.55
STM5687-1	5	11/16	1-1/4	24	178.37	225.62
STM5750	5	3/4	1	24	193.24	240.48
STM5750-1	5	3/4	1-1/4	24	160.56	207.80
STM5812	5	13/16	1	24	217.08	274.60
STM5812-1	5	13/16	1-1/4	24	202.21	259.73
STM5875	5	7/8	1	24	225.91	283.44
STM5875-1	5	7/8	1-1/4	24	211.04	268.56
STM5937-1	5	15/16	1-1/4	24	228.85	286.37
STM5100	5	1	1	24	222.97	280.49
STM5100-1	5	1	1-1/4	24	222.97	280.49
STM51250-1	5	1-1/4	1-1/4	24	260.13	328.75
STM51500-1	5	1-1/2	1-1/4	24	270.50	328.75
STM55250	5-1/2	1/4	1	24	145.69	170.88
STM55250-1	5-1/2	1/4	1-1/4	24	145.69	170.88
STM55312	5-1/2	5/16	1	24	170.93	201.69
STM55312-1	5-1/2	5/16	1-1/4	24	170.93	201.69
STM55375	5-1/2	3/8	1	24	170.93	201.69
STM55375-1	5-1/2	3/8	1-1/4	24	170.93	201.69
STM55500	5-1/2	1/2	1	24	200.67	236.82
STM55500-1	5-1/2	1/2	1-1/4	24	200.67	236.82
STM55625	5-1/2	5/8	1	24	211.04	258.29
STM55625-1	5-1/2	5/8	1-1/4	24	208.09	255.36
STM55750	5-1/2	3/4	1	24	220.02	267.27
STM55750-1	5-1/2	3/4	1-1/4	24	208.09	267.27
STM55875	5-1/2	7/8	1	24	239.79	297.31
STM55875-1	5-1/2	7/8	1-1/4	24	239.79	297.31
STM55100	5-1/2	1	1	24	249.61	307.13
STM55100-1	5-1/2	1	1-1/4	24	249.61	307.13
STM551250	5-1/2	1-1/4	1	24	305.49	374.11
STM551250-1	5-1/2	1-1/4	1-1/4	24	305.49	374.11
STM6250	6	1/4	1	24	175.44	200.61
STM6250-1	6	1/4	1-1/4	24	175.44	200.61
STM6281	6	9/32	1	24	200.67	231.42
STM6281-1	6	9/32	1-1/4	24	200.67	231.42
STM6312	6	5/16	1	24	181.32	212.07
STM6312-1	6	5/16	1-1/4	24	181.32	212.07
STM6343	6	11/32	1	24	208.09	238.85
STM6343-1	6	11/32	1-1/4	24	208.09	238.85
STM6375	6	3/8	1	24	193.24	223.98
STM6375-1	6	3/8	1-1/4	24	148.64	179.40

For Cobalt  
see page 12.



Catalog No.	Cutter Diam.	Width	Hole Size	No. of Teeth	List Price	w/TiN
STM6406	6	13/32	1	24	211.04	247.19
STM6406-1	6	13/32	1-1/4	24	211.04	247.19
STM6437	6	7/16	1	24	200.67	236.82
STM6437-1	6	7/16	1-1/4	24	200.67	236.82
STM6468	6	15/32	1	24	220.02	256.18
STM6468-1	6	15/32	1-1/4	24	220.02	256.18
STM6500	6	1/2	1	24	184.26	220.42
STM6500-1	6	1/2	1-1/4	24	166.45	202.61
STM6531-1	6	17/32	1-1/4	24	225.91	273.15
STM6562	6	9/16	1	24	240.78	288.03
STM6562-1	6	9/16	1-1/4	24	220.02	267.27
STM6625	6	5/8	1	24	246.80	294.05
STM6625-1	6	5/8	1-1/4	24	190.29	237.55
STM6687	6	11/16	1	24	203.33	250.58
STM6687-1	6	11/16	1-1/4	24	249.76	297.00
STM6750	6	3/4	1	24	273.45	320.70
STM6750-1	6	3/4	1-1/4	24	211.04	258.29
STM6812	6	13/16	1	24	285.37	342.89
STM6812-1	6	13/16	1-1/4	24	270.50	382.02
STM6875	6	7/8	1	24	294.34	351.86
STM6875-1	6	7/8	1-1/4	24	249.76	307.28
STM6937	6	15/16	1	24	332.90	390.42
STM6937-1	6	15/16	1-1/4	24	197.38	254.90
STM6100	6	1	1	24	270.50	328.02
STM6100-1	6	1	1-1/4	24	270.50	328.02
STM61125-1	6	1-1/8	1-1/4	24	353.81	422.42
STM61187-1	6	1-3/16	1-1/4	24	359.69	428.32
STM61250-1	6	1-1/4	1-1/4	24	364.18	432.80
STM7500-1	7	1/2	1-1/4	24	360.46	413.62
STM7562-1	7	9/16	1-1/4	24	376.59	433.47
STM7625-1	7	5/8	1-1/4	24	387.94	441.09
STM7750-1	7	3/4	1-1/4	24	430.94	522.22
STM7100-1	7	1	1-1/4	24	496.10	556.73
STM8250-1	8	1/4	1-1/4	28	319.58	358.72
STM8250-2	8	1/4	1-1/2	28	319.58	358.72
STM8312-1	8	5/16	1-1/4	28	353.81	402.07
STM8312-2	8	5/16	1-1/2	28	353.81	402.07
STM8375-1	8	3/8	1-1/4	28	365.75	405.03
STM8375-2	8	3/8	1-1/2	28	365.75	405.03
STM8500-1	8	1/2	1-1/4	28	368.66	426.57
STM8500-2	8	1/2	1-1/2	28	368.66	426.57
STM8625-1	8	5/8	1-1/4	28	398.40	474.34
STM8625-2	8	5/8	1-1/2	28	398.40	474.34
STM8750-1	8	3/4	1-1/4	28	428.12	504.07
STM8750-2	8	3/4	1-1/2	28	428.12	504.07
STM8100-1	8	1	1-1/4	28	483.09	576.56